

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada



Tel (613) 632-5200

D206-628-016
Job Sheet 177415



Part No: D206-628-016

Job Qty: 3 ea

Part Name: Crew Step RH - High Gear 206A/B



MAY 16 2018

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 19 IPP REV:A 11.08.08 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		6/4/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 04 2018
110	Packaging	3 pcs		6/4/18	0.00	0.00	Packaging1-2		JUN 04 2018
120	QC	3 pcs		6/4/18	0.00	0.00	QC4		
125	DC	3 pcs		6/4/18	0.00	0.00	DC		
130	Packaging	3 pcs		6/4/18	0.00	0.00	Packaging3-2		
140	QC21-FG	3 Ea		6/4/18	0.00	0.00	QC21		

Part Op 125 - Photocopy blue file and type labels as per PPP D206-628-016 CHG 001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-628-016 Location: E9124 PPP Rev: 2x sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	12 Ea (4 ea)	90-Start up Operation	5048377
AN4-15A	Bolt	6 Ea (2 ea)	90-Start up Operation	5057424
D2731-7RG	Mounting Lug	6 Ea (2 ea)	90-Start up Operation	715080642
D3394-3RG	Lug	6 Ea (2 ea)	90-Start up Operation	7140887
D4309-1	Bushing	6 Ea (2 ea)	90-Start up Operation	3071859
D4357-042	Step, RH Crew	3 Ea (1 ea)	90-Start up Operation	5071077
MS21042-4	Nut	18 Ea (6 ea)	90-Start up Operation	5038763
NAS1149D0463J	Washer	18 Ea (6 ea)	90-Start up Operation	5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	12	131	0
	AN4-15A	6	391	0
	D2731-7RG	6	72	0
	D3394-3RG	6	72	0
	D4309-1	6	0	0
	D4357-042	3	0	0
	MS21042-4	18	107	0
	NAS1149D0463J	18	6,855	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR N _____ Date : _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; text-align: center;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																																													
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Container No: S076717 Part: D206 - 628 - 016 Job No: 177415 Serial No/Batch: S076717 Revision: _____ Inspector: _____ Exp Date: 05/31/2018 Instructions: _____ Date: 05/31/18		Disposition		Completed By																																																																																																																													
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5.4 CREW STEP PARTS LIST

Qty -015	Qty -016	Qty -025	Qty -026	Qty -035	Qty -036	Part Number	Description
X						D206-628-015	CREW STEP, LH 206A/B
	X					D206-628-016	CREW STEP, RH 206A/B
		X				D206-628-025	CREW STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-026	CREW STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-035	CREW STEP, LH 407
					X	D206-628-036	CREW STEP, RH 407
				2	2	D2731-3RG	MOUNTING LUG
2	2	2	2			D2731-7RG	MOUNTING LUG
				2	2	D3394-1RG	MOUNTING LUG
2	2	2	2			D3394-3RG	MOUNTING LUG
		1		1		D4308-041	CREW STEP, LH
			1		1	D4308-042	CREW STEP, RH
2	2	2	2	2	2	D4309-1	BUSHING
1						D4357-041	CREW STEP, LH
	1					D4357-042	CREW STEP, RH
		4	4			AN4-11A	BOLT
4	4	4	4	4	4	AN4-12A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

5.5 MAINTENANCE STEP PARTS LIST

Qty -017	Qty -018	Qty -027	Qty -028	Qty -037	Qty -038	Part Number	Description
X						D206-628-017	MAINTENANCE STEP, LH 206A/B
	X					D206-628-018	MAINTENANCE STEP, RH 206A/B
		X				D206-628-027	MAINTENANCE STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-028	MAINTENANCE STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-037	MAINTENANCE STEP, LH 407
					X	D206-628-038	MAINTENANCE STEP, RH 407
2	2			2	2	D2731-3RG	MOUNTING LUG
		2	2			D2731-7RG	MOUNTING LUG
2	2			2	2	D3394-1RG	MOUNTING LUG
		2	2			D3394-3RG	MOUNTING LUG
2	2	2	2	2	2	D4309-1	BUSHING
		1		1		D4342-041	MAINTENANCE STEP, LH
			1		1	D4342-042	MAINTENANCE STEP, RH
1						D4358-041	MAINTENANCE STEP, LH
	1					D4358-042	MAINTENANCE STEP, RH
4	4	4	4	4	4	AN4-12A	BOLT
		4	4			AN4-13A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

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